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## A New Strong Urca Pair 63Fe-63Mn and its Impact on the Thermal Evolution and Superburst Ignition of Netrron Star

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The cooling effect of  $^{63}$ Fe $^{-63}$ Mn Urca pair on the neutron star surface has been evaluated based on the state-of-the-art shell model calculations which reproduced the experimental spectroscopy results in the neutron-rich N  $\sim$  40 region. It is concluded that  $^{63}$ Fe $^{-63}$ Mn could be among the strongest Urca pairs in the neutron star crust. This pair has been identified as the primary contributor to the cooling of neutron stars after type-I X-ray bursts, as demonstrated by crust cooling models. When considering this pair, carbon ignition is expected to occur at a deeper shell, potentially facilitating superburst ignition with X-ray burst residues. Consideration of  $^{63}$ Fe $^{-63}$ Mn also improves the constraints that can be made on past surface nuclear burning on accreting neutron stars with observed quiescent cooling light curves.

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